



UV CHAMBER DATASHEET

Plug & Play UV LED curing oven

Easy-to-use & secured equipment



High repeatability, long lifetime & few maintenances thanks to LED technology

Electronics	Power supply	Single phase 64 to 240 VAC ± 10%, 50/60 Hz (maximal power consumption: Depending on the UCUBE version integrated)
	Connector	SUBD 13W3 – 13pins female for power and signals to the UCUBE
	User interface	TIMER (insolation time), POTENTIOMETER (UV power), START, STOP, LOCK KEY
	Door security	The UCUBE automatically shuts off when door is opened. No UV leaks.
Optics	One UCUBE (UV LED flood lamp) is integrated on top of the CHAMBER with the following optical specifications:	
	Wavelength	UVC: 275 nm - UVB: 305 nm - UVA: 365, 385, 395, 405 nm - VIS: 465 nm
	Irradiance	Up to 2000 mW/cm ² in the UVA range Up to 150 mW/cm ² in UVC & UVB range
Mechanics	Width x Height x Length	382mm x 306mm x 605mm
	Weight	16kg without UCUBE and maximum 22kg with UCUBE on the top.
	Material	Device body: Aluminum alloy
	IP rating	IP40
Environment	Operation	Temperature: 10°C to 35°C – Humidity: 20% to 80% humidity (with no condensation) – Altitude: Up to 2000m
	Regulations & Marking	CE - UKCA
	Environmental standards	RoHS III Directives - REACH Regulation - WEEE Regulation



Product reference

CHAMBER -

AA

-

BB

00: No UCUBE
10: UCUBE-10
15: UCUBE-15
20: UCUBE-20

∅: No option
N2: Nitrogen adaptation
PC: Grommet setup
D: Deported chamber
T40: 40x40x40 cm³ version



Optical characteristics

UCUBE Guide

A UCUBE is integrated on top of the UV CHAMBER. Please follow the guide below to find out which UCUBE version is best suited to your needs:



UCUBE-10



UCUBE-10-HP



UCUBE-15



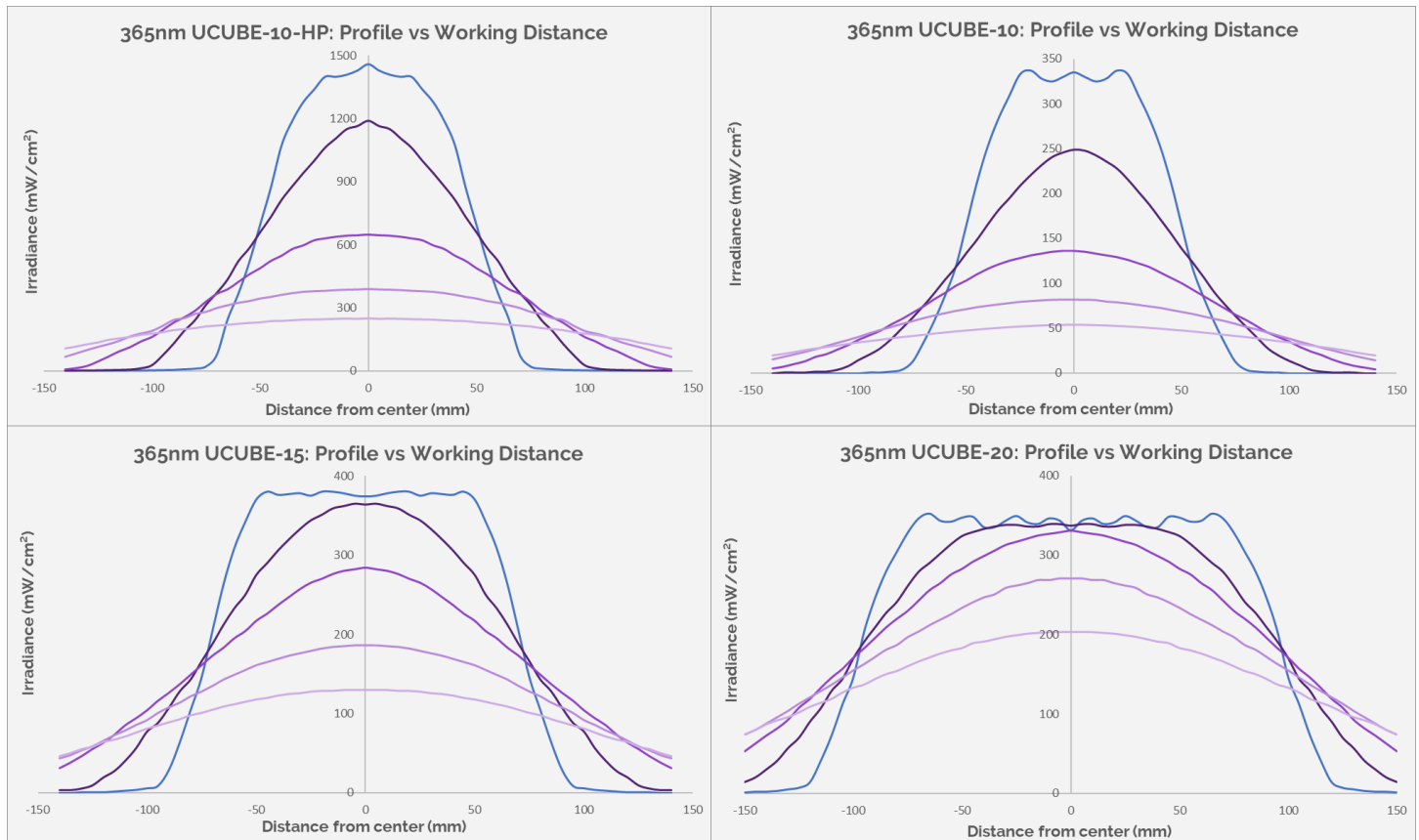
UCUBE-20

OPTICAL WINDOW	100mmx100mm	100mmx100mm	150mmx150mm	200mmx200mm
NUMBER OF LED	25 LED	100 LED	64 LED	100 LED
MAX IRRADIANCE	1,8 W/cm ²	2,1 W/cm ²	2,0 W/cm ²	1,8 W/cm ²

Optical Distribution

Below light distribution of each UCUBE for the 5 available tray positions inside the UV CHAMBER:

— @ 35mm — @ 85mm — @ 135mm — @ 185mm — @ 235mm



Working closer to the UCUBE improves the irradiance level to reduce processing time. On the contrary, working further to the UCUBE gives a wider and more homogeneous irradiated area for bigger samples and materials.

Please refer to the [UCUBE-10](#), [UCUBE-15](#), or [UCUBE-20](#) datasheet for further optical information.



General Information

Presentation of parts

CABLE FROM SUPPLY TO UCUBE
UCAB-SUBD-FM-13W3-DD-L1

UV LED CURING LAMP
UCUBE-10 or UCUBE-15 or UCUBE-20

VISUALIZATION WINDOW
Safe from UV rays

TIMER
UV INSOLATION TIME between 1sec and
99min 99sec with 1sec steps

DOOR HANDLE

STOP BUTTON

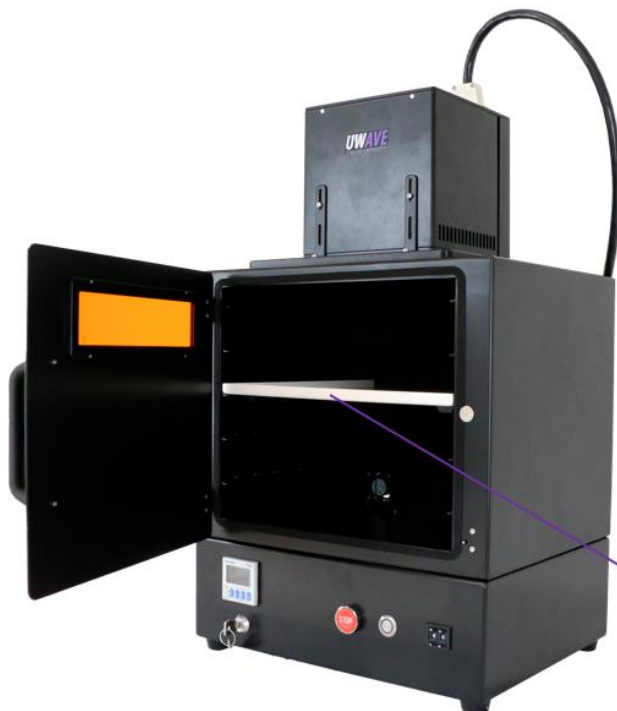
KEY LOCK
Lock parameters

START BUTTON

POTENTIOMETER
UV POWER between 0% and 99%

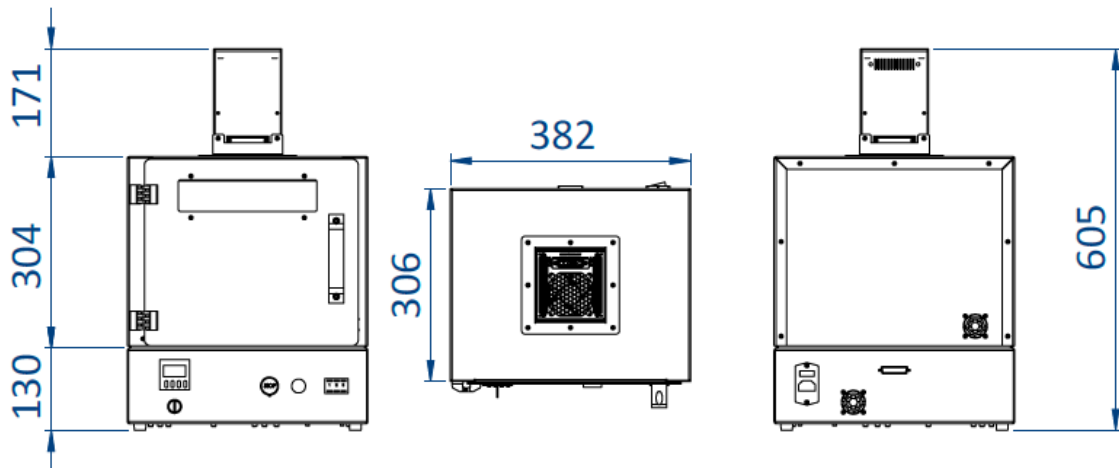


The UV CHAMBER is delivered with one 30x30 cm² tray which can be set inside at five different positions from the UV LED curing lamp (UCUBE): 35mm, 85mm, 135mm, 185mm and 235mm.



THE TRAY
Allows to place samples to cure at a
defined distance from the UV LED lamp

Mechanical considerations (in mm)



A UCUBE-10-XXX or a UCUBE-10-HP-XXX is integrated on top of the CHAMBER-10 as shown on the mechanical plan above. Global dimensions remain the same for all UCUBE version. Please refer to the [UCUBE-10](#), [UCUBE-15](#), or [UCUBE-20](#) datasheet for further mechanical information specifically about the UCUBE.



Electronical considerations

Electrical consumption table

TYPE OF UV CHAMBER	Electrical consumption at 100% of UV power
CHAMBER-10	150W with a UCUBE-10-XXX. 500W with a UCUBE-10-HP-XXX.
CHAMBER-15	300W with a UCUBE-15-XXX.
CHAMBER-20	500W with a UCUBE-20-XXX.

Please refer to the [UCUBE-10](#), [UCUBE-15](#), or [UCUBE-20](#) datasheet for further electronical information.



Options

UWAVE offers a wide range of standard options to complete its UV CHAMBER expertise:

<p>OPTION N2</p>	<p>UV CHAMBER which allows nitrogen circulation into the oven:</p> <ul style="list-style-type: none"> - Specific mechanical adaptation – Fittings (6mm tube diameter) & security - Specific electrical adaptation - Electro valve installation & security 	<p>NITROGEN OUTLET NITROGEN HOSES NITROGEN INLET ELECTRO VALVE</p>
<p>OPTION PC</p>	<p>UV CHAMBER with a grommet into the door to let cables, hoses, probes be inserted inside the chamber unit and keep a high level of UV safety.</p>	<p>SAFE OPENING INSIDE THE DOOR</p>
<p>OPTION D</p>	<p>UV CHAMBER separated from the power supply (reference: UPOWER-0600-48, please refer to the UPOWER datasheet for more information).</p>	<p>EXTERNAL POWER SUPPLY</p>
<p>OPTION T40</p>	<p>UV CHAMBER with taller mechanical dimensions: 40x40x40 cm³ instead of 30x30x30 cm³ for the standard version. It comes with two additional tray positions (285mm and 335mm) and a huger tray (40x40 cm²).</p>	<p>CHAMBER-10 CHAMBER-10-T40</p>
<p>OTHER OPTIONS</p>	<p>Need for a customization or another UV lamp on top of the CHAMBER? UWAVE has a huge expertise with UV ovens. Do not hesitate to contact us to discuss your needs.</p>	

Additional tray

The UV CHAMBER is delivered with one 30x30 cm² tray. Complementary tray reference: CHAMBER-TRAY-30. For T40 option, the additional tray reference is CHAMBER-TRAY-40.

Additional UCUBE

The UV CHAMBER is delivered with one [UCUBE](#) reference. As the UCUBE is easy to change on top of the CHAMBER, it's possible to work with one CHAMBER and several [UCUBE](#) references. For more information about it, please contact UWAVE team.








UV security

UV CHAMBER and UV OVEN ranges from UWAVE are secured units to work safely without PPE like gloves or glasses and avoid direct exposition to UV rays:

- When a UV cycle is running, LED emission is stopped immediately if the door is opened by the user.
- No leaks of light through openings and edges thanks to smart mechanical designs.
- Visualization window allow the user to look inside the unit with no risks, with its 99,9% UV protection rate.

Thanks to its experience and knowledge about UV risks, UWAVE offers to its customer a wide range of UV measurement devices & services:

<p>UV measurement</p>	<p>EIT LEDCURE: UV values recording.</p> 	<p>GIGAHERTZ OPTIK: Direct UV value reading.</p> 	
<p>UWAVE expertise</p>	<p>EXPOSURE LIMIT VALUE</p>  <p>According to European Directive 2006/25/EC.</p>	<p>PERFORMANCES QUALIFICATION</p>  <p>Monitoring of all performances of your device.</p>	<p>MAINTENANCE & REPAIR</p>  <p>Preventive maintenance on site & LED repair service.</p>

UWAVE products come under the standard DIN EN 62471:2008 which classified sources of optical radiation into risk groups subject to their potential photo biological hazard. Due to the emission of high UV irradiation, our products belong to Risk Group 3 (hazardous even for momentary exposure) therefore special safety measures, detailed in the following, must be observed.

